

# HI-5 PRINT MATT/VIVID

#### **SPECIFICATIONS**

Composition	Average Thickness	<b>Q</b> Carrier	Certifications			
PU	85 microns	Non adhesive polyester	REACH n° 1907/2006/EU			
			OEKO-TEX ® CONFIDENCE IN TEXTILES STANDARD 100 1400240.0 CENTROCOT			

### APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/ cotton blends, elastan (not suited for treated	Blade	<u></u> Pressure	>> Speed	Time	Temperature	Pressure	Peel
and dye sublimated textiles)	45°	50 gf	25 cm/sec	5 seconds	120°/150°C (248°/302°F)	High (>3,5 bar)	hot

- → Print, Cut and peel off excess material
- → Remove the print from the carrier with the help of TTD Easy
- → Place the decoration on the fabric
- → Apply following the recommended parameters
- → Remove the TTD while hot

#### **PRODUCT HIGHLIGHTS**

- → Very Thin
- → Suitable for technical fabrics (Polyester)
- → Low Application Temperature & Time
- $oldsymbol{\mathcal{L}}$  NOTE: Given the large number of inks and printers, we highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Ory cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	<b>∮</b> Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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